

Questions Asked During Pre-Meetings.

Will I be able to compete in the competition without attending the virtual pre-meeting?

We are allowing competitors to compete this year without attendance of the virtual pre-meeting. Due to this being the first year going virtual, we have opted to not have any deductions or disqualifications. However, in all future iterations of the competition, we will be expecting and requiring attendance. The pre-meeting was an opportunity to review the updates and go over the information provided. We will not be making them up, however, please review the updates in detail if you were unable to attend.

Will the provided material be cold rolled or millscale?

Not cold-rolled material, but minimal millscale.

Can you bring more than one of the same tool?

Yes

Is the tack time included in the aluminum welding?

Yes

Will scrap metal be provided?

Yes, (3) pieces of steel will be provided and (2) pieces of aluminum.

Will cleanliness be judged?

Cleanliness falls in two of the judging criteria's.

- 1) Has the surface slag, spatter, and smoke been removed from all of the joints and surrounding area?
- 2) Does the overall workmanship display consistency among all welds? (ALL WELDS MUST BE GENERALLY CONSISTENT WITH NO SIGNIFICANT DISCONTINUITIES)

Can I bring a file?

Yes.

Can I bring a leatherman?

No.

Can I bring a magnetic square?

No.

Can I bring a standard tool that has been customized?

No.

Can I bring a permanent marker or sharpie?

Yes.

Can I bring a watch?

Analog/Digital Watch/Stopwatch are allowed. Smart watches are prohibited.

Will there be a tip cleaner provided for the OFC stations?

Yes.

Will the OFC stations be set-up or will they need to dial-in settings?

A chart for settings will be provided. It will be pre-set on the gauge and will be allowed to be adjusted if needed at the torch.

New OFC Print:

	<table border="1"> <thead> <tr> <th>Item</th> <th>Qty.</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>1</td> <td>0.25 x 6 x 6</td> </tr> </tbody> </table>	Item	Qty.	Description	A	1	0.25 x 6 x 6
	Item	Qty.	Description				
A	1	0.25 x 6 x 6					
<p>ALL PROCESSES TO BE COMPLETED WITH THE MATERIALS PROVIDED</p>	<p>SkillsUSA Welding Contest</p> <p>TITLE PAC or OFC</p> <p>SIZE A</p> <p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p>						

Notes and Revisions.

One warning safety, second – 10% total point deduction.

Failure to wear appropriate clothing attire will result in a 10% total point deduction.

Usage of tool outside of the tool list and added tools from the above questions will result in a 10% total point deduction.

Torches provided will be Victor.

Bullhorn will be used to alert at half-way mark and 5 minutes remaining.

After completion of all rotations on each day, contestants will be allowed to leave.

The GMAW WPS allows for vertical progression of both uphill and downhill, however the print requires all vertical welds be done in an uphill progressions.